

# DUCTFORMER

## 14 Station TDFC Rollformer



Works with all Standard Flange Corners and Clips.



Ductformer's TDFC Rollformer comes with Edge Form Flange Rolls to produce the TDF-Style Flange. The Flange can be formed on Straight Duct and Fittings with optional Short Part Feed Table. The TDFC Design Simplifies Fabrication of Medium and High Pressure Duct.

### Features

- 16 Forming Stations
- All Welded Frame Construction
- All Gear Drive
- Self-adjusting Full Gauge Range
- Oil Bath Reducer Drive
- Heavy Duty Spindle Shafts
- Anti-friction Roller Bearings
- Optional Short Part Feed to 6"

### Specifications

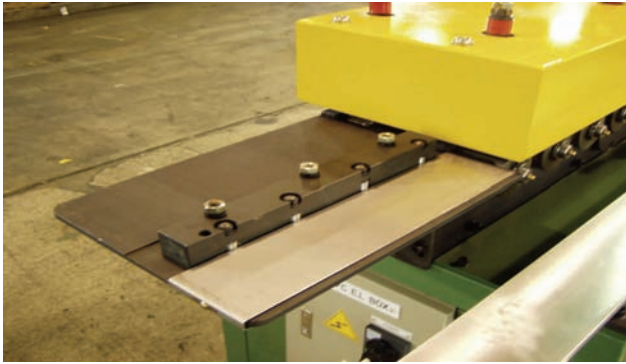
Gauge Range.....	18-26 Ga.
Length.....	118 Inches
Passline Height.....	38"
Width.....	30"
Motor.....	7 1/2 Hp
Voltage.....	220 / 440
Electrical.....	3 Phase / 60Hz
Shipping Weight.....	2,400 Pounds
Line Speed.....	75 FPM



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[www.ductformer.com](http://www.ductformer.com)

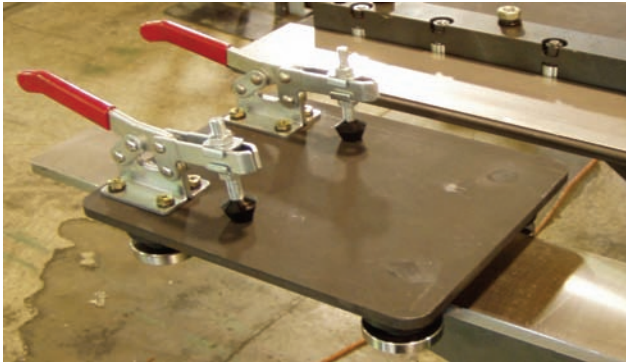
# Special Feature TDFC



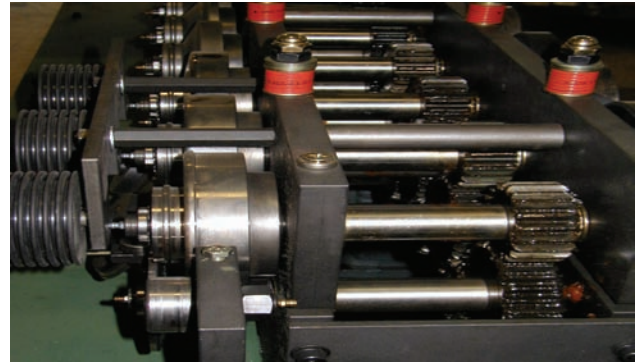
**Hardened Roller  
Infeed Guides**



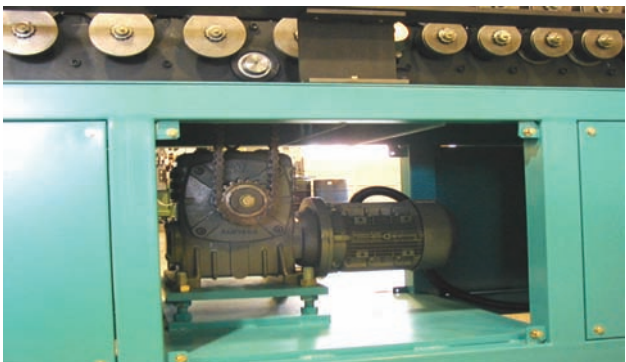
**Heavy Duty Welded Frame  
and Quality Controls**



**Short Part Feed  
Roller Guides and Clamps**



**Heavy Duty Anti-Friction  
Roller and Thrust Bearings  
(No Bronze Thrust) All Bearings Greasable**



**Heavy Duty Oil Bath  
Worm Gear Motor Reducer**



**Self-Adjusting Roll Tensioner  
for Full Gauge Range**

Optional TDF Clip Tooling can be installed on the opposite outboard extended spindles. Please call for a quote on this along with many other options such as Pittsburgh, Triplex, Acme Lock, etc. to fully utilize your equipment.

## Quality Where Quality Counts